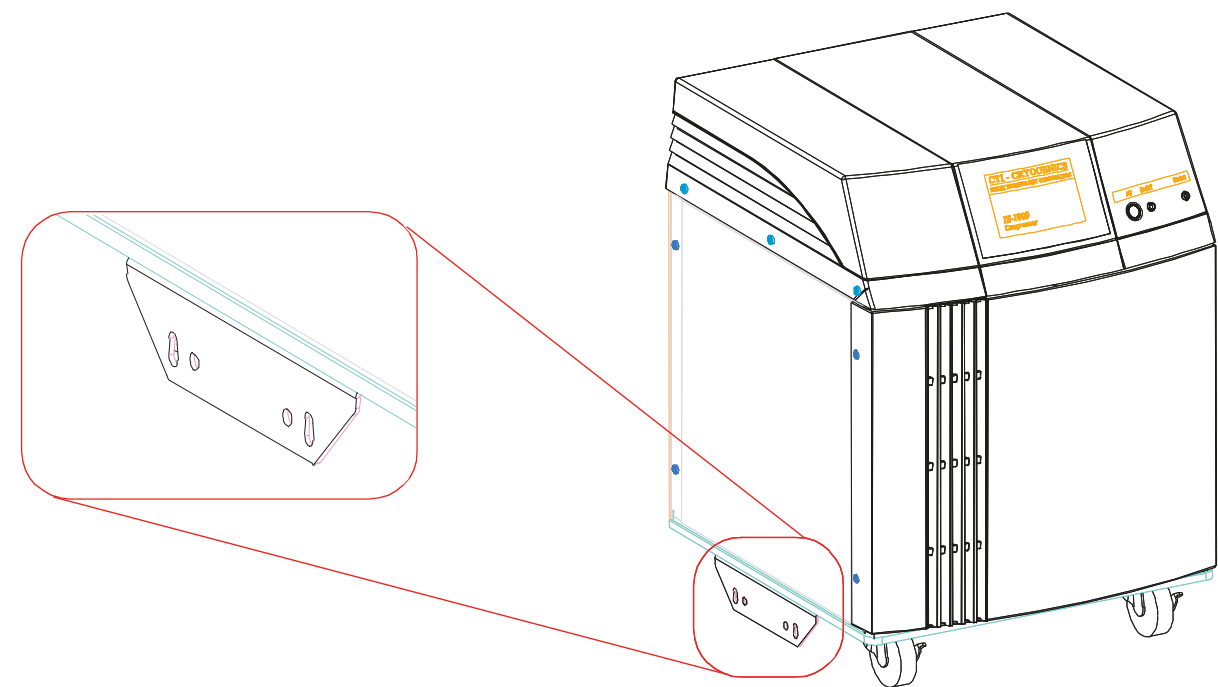




On-Board® /S-1000 Compressor Seismic Mount Kit

Quick Installation Guide



ON-BOARD /S-1000 COMPRESSOR SEISMIC MOUNT KIT (EDWARDS VACUUM LLC, PART NO. 8187012K001 0) PARTS

DESCRIPTION	QUANTITY	PART NUMBER
/S-1000 SEISMIC MOUNT BRACKET	2	8186348P001
SCREW BTNHD SST 1/4-20 x 0.75	4	7000118P001

Before You Start

Please perform the following instructions before you start installing the On-Board /S-1000 Compressor Seismic Mount Kit.



1. To ensure your safety and the safety of everyone involved in this installation, read this Quick Installation Guide in its entirety before attempting to install the On-Board /S-1000 Compressor Seismic Mount Kit.
2. Disconnect the On-Board /S-1000 Compressor from all electrical, gas and water connections.
3. Disconnect any On-Board /S-1000 Compressor pump connections.
4. Use a lifting device that can safely lift and hold the On-Board /S-1000 Compressor as indicated in [Step](#) of the procedure “[On-Board /S-1000 Compressor Seismic Mount Kit Installation](#)” (below).

Product Information and Technical Support

Please visit the Edwards Vacuum LLC Website located at <https://www.edwardsvacuum.com> to obtain additional product information or call the GUTS® (Guaranteed Uptime Support) Service Center for 24 hour, 7 day per week support by dialing:

800-367-4887 - Inside the United States of America

508-337-5599 - Outside the United States of America

On-Board /S-1000 Compressor Seismic Mount Kit Installation

1. Use a lifting device that can safely lift and hold the On-Board /S-1000 Compressor (in excess of 222 lbs. (102 Kg.)) so that you can safely gain access to the bottom of the compressor. Mounting blocks should be in place for added safety to ensure that the /S-1000 Compressor is safely secured and stationary. If you are not able to raise the unit with a lifting device, you must use low profile tools to install the kit.
2. You only need to remove one of the two hex bolts that secure each caster to the bottom of the /S-1000 Compressor. Use a 7/16” wrench or socket to remove the four 1/4-20 x 0.75 hex bolts (Edwards Vacuum part number MS35307-305) and 1/4” lock washer (Edwards Vacuum Part Number 7001015P008) located closest to the inside center of the Compressor as indicated in [Figure 1](#). **Do not remove the bolts** located closest to the outer edges of the compressor (circled in red in [Figure 1](#)).

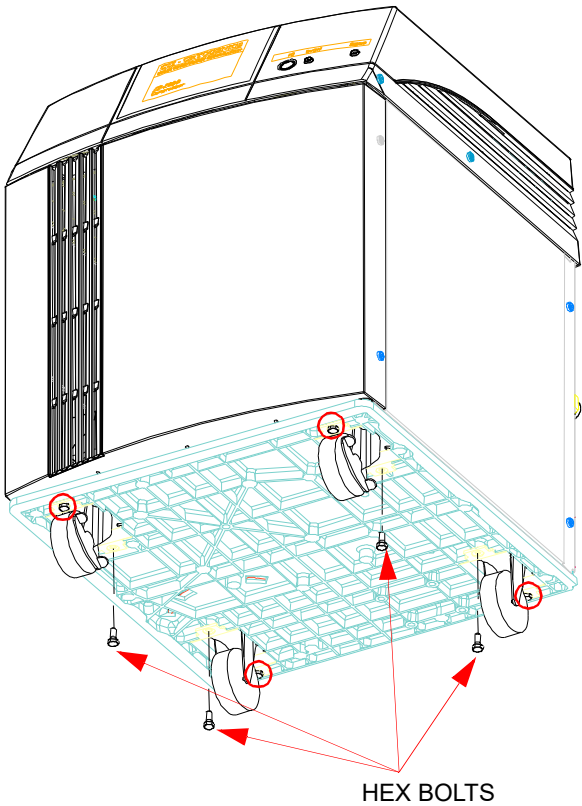


Figure 1: Removing Caster Hex Bolts

3. Use a 1/8” allen wrench to attach the IS-1000 Compressor Seismic Mounting Brackets (Edwards Vacuum part number 8186348P001 0) using two button head screws (Edwards Vacuum part number 7000118P001) as shown in [Figure 2](#). The seismic mounting brackets are now securely attached to the /S-1000 Compressor.

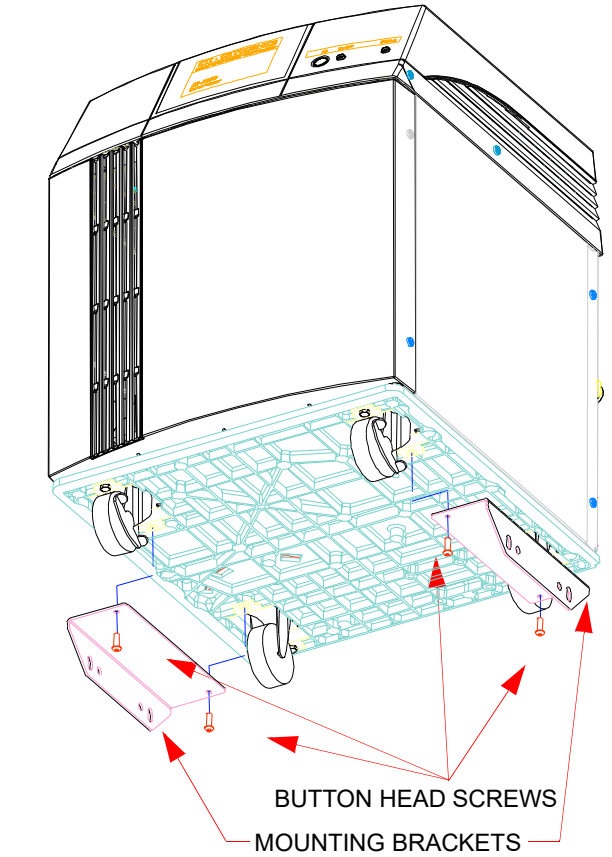


Figure 2: installing the /S-1000 Compressor Seismic Mounting Brackets

4. If you raised the unit using a lifting device, remove the mounting blocks and carefully, slowly and safely lower the /S-1000 Compressor to the floor. The completed installation of the seismic mounting brackets is shown in [Figure 3](#).

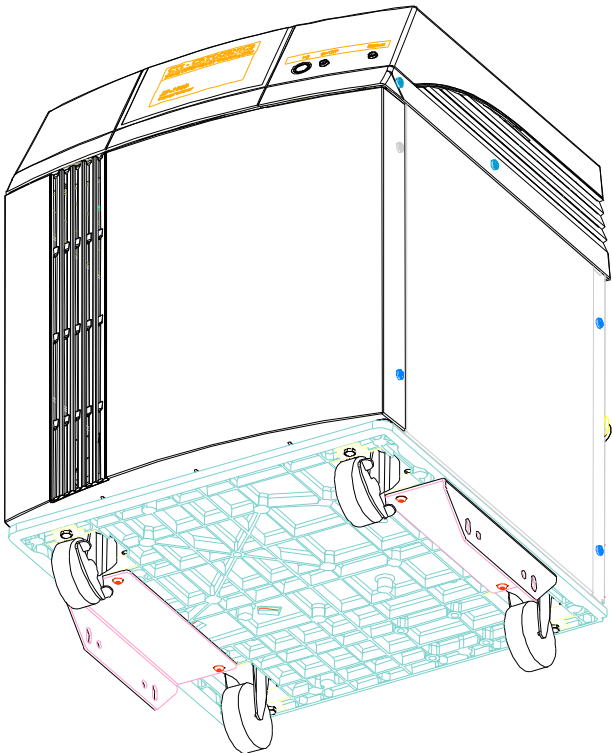


Figure 3: /S-1000 Compressor Seismic Mounting Brackets Installed